

SMALL FAB

WJ2



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBE350A94-2704-00-01

Job Sheet 180102



Part No: RBE350A94-2704-00-01

Job Qty: 36 ea

Part Name: Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 6/28/18

Job Tracking No:

Due Date: 7/30/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBE350A94-2704-00 Rev C IPP Rev A 18.01.22 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	36 Ea	7/30/18	7/30/18	0.00	0.00	Start Up Waterjet2		DL 18/07/20
100	Waterjet	36 pcs	7/30/18	7/30/18	0.08	3.00	Waterjet 2 OMAX		DL 18/07/20
110	QC	36 pcs	7/30/18	7/30/18	0.00	0.00	QC2 Waterjet-4		DL 18/07/20
120	QC	36 pcs	7/30/18	7/30/18	0.00	0.00	QC8-7		38
130	Small Fab	36 pcs	7/30/18	7/30/18	0.25	3.00	Small Fab-9		ML 9-89 DAS
140	QC	36 pcs	7/30/18	7/30/18	0.00	0.00	QC5		38
150	Outsource	36 pcs	7/30/18	7/30/18			GRO002-VC	10	9-89
160	Packaging	36 pcs	7/30/18	7/30/18	0.00	0.00	Packaging2		AI 18/07/2018
170	QC	36 pcs	7/30/18	7/30/18	0.00	0.00	QC6		9-89
180	Packaging	36 pcs	7/30/18	7/30/18	0.00	0.00	Packaging3-2		ML 9-89
190	QC21-SA	36 Ea	7/30/18	7/30/18	0.00	0.00	QC21		21 AUG 20 2018

Part Op 130 - Engrave T/N And / or S/N number as required Using Marktronic engraver as per DWG.
 Descriptions: 150 - Issue P/O to Groupe Altech; PO 040722 - Black oxide finish, MIL-C-13924C Class 1 -Certificate of
 Conformity is required
 180 - Identify and Stock

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-HRS-P-0.188	Hot Rolled Steel Plate 0.1889" (44W)	1.9800 sf (.055 ea)	90-Start up Operation	5017916

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-HRS-P-0.188	2	11	0

Part Specifications

Specifications could not be found.

Plex 7/19/18 5:03 PM dart.logan.david



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S094709



Part: RBE350A94-2704-00-01

Job No: 180102

Serial No/Batch: S094709

Revision: C

Inspector:

Exp Date:

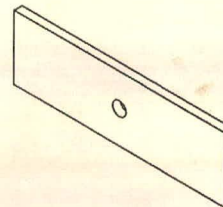
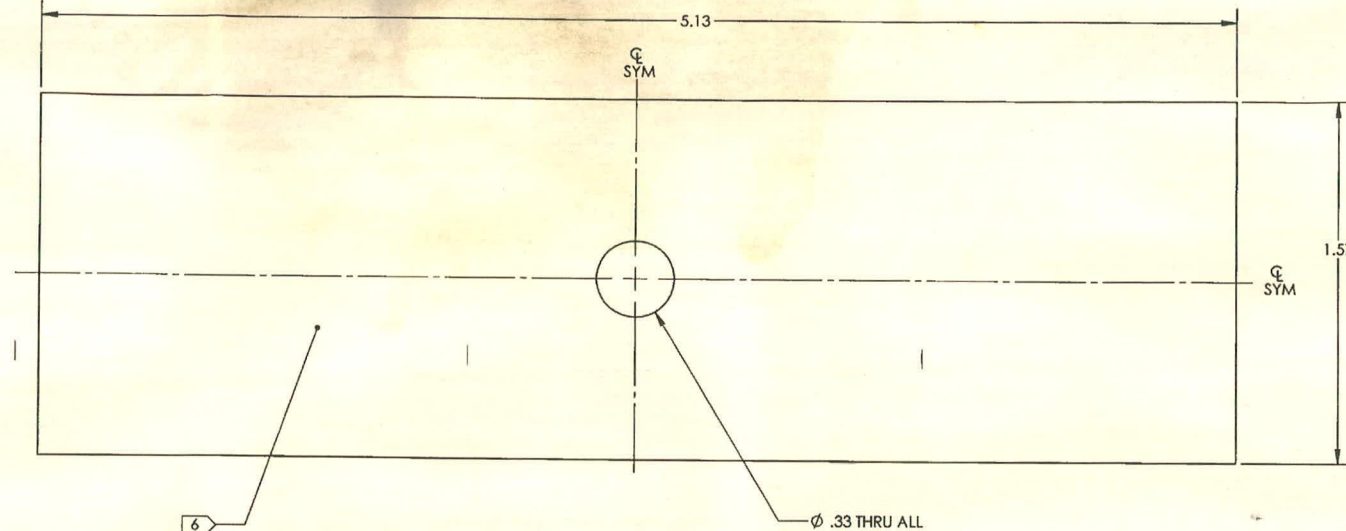
Instructions:

Date: 07/20/18

3105 V 1.201

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
C	TEMPLATE UPDATED, DIMENSION .36 CHANGED FOR 5/16" STANDARD DRILL SIZE, S/N & MADE IN USA REMOVED FROM ENGRAVING, CL SYM ADDED	17-806	18.1.2	VM	ML

180102
20180719



RBE350A94-2704-00-01 PLATE

- NOTES:
- 1) MATERIAL: A36/1018/1020 HR
 - 2) HEAT TREAT: N/A
 - 3) FINISH: BLACK OXIDE
 - 4) SPEC: MIL-C-13924, CLASS 1; MIL-C-16173 GRADE 4
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: ENGRAVE T/N "RBE350A94-2704-00"

DART AEROSPACE		Hawthornbury, Ontario, Canada	
TITLE PLATE			
PART NO. RBE350A94-2704-00-01		REV C	
TOOL NO. RBE350A94-2704-00		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING	
INITIALS AND DATE			
DESIGNED BY:	VM 18/01/02	TOLERANCES:	FRACTIONS ± 1/8
DRAWN BY:	VM 01/02/2018	XXX ± .006	ANGLES 3.5°
CHECKED BY:	VM 01/02/2018	XX ± .01	SURFACE
INFO REVIEW BY:	DD 01/03/2018	X ± .1	ROUGHNESS
APPROVED BY:	ML 01/03/2018	SCALE: NTS	SHEET 2 OF 2
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DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coor. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date : _____		Step #: _____		QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation				Disposition			
				Completed By			
				Lead hand / Supervisor Approval Verification			
				QC / QA Coordinator Approval			
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐ Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐		FAULT CATEGORY OTHER : _____					



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040722**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO040722
PO Date: 8/10/18
Due Date: 8/15/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	180102	RBE350A94-2704-00-01	Plate -Issue P/O to Groupe Altech; PO -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	8/15/18	36 pcs	0 pcs	36 pcs	\$3.333333330/pcs	\$120.00
							36 X AUG 17 2018				
2	178213	RBEM720V6000102-17	Hook -Issue P/O to GROUPE ALTECH; PO -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 5052 -Certificate of Conformity is required	Firmed	-	8/15/18	24 pcs	0 pcs	24 pcs	\$5.00/pcs	\$120.00
							24 X AUG 15 2018				
Grand Total:											\$240.00

Order Notes

CT

Order Notes

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A022 Apical Processing

A024 process certifications

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 8/13/18 7:59 AM dart.tsimiklis.chrisoula



Certificat de Conformité / Certificate of Compliance

(011722-2)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

011722- 2

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
16-Aug-2018		Aman		040722				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Quantités / Quantities		À venir / Back Order
	36b # / Ref #					Qté NC/ NC Qty	Qté Scrap/	
1	RBE350A94-2704-00-01 Rev.	RBE350A94-2704-00-01 01 -OXIDE BLACK [OXIDE BLACK] MIL-C-13924C CLASS 1	OXIDE-BLACK CH	36	36	0	0	0

DAS
38
9-89

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.

